



# Inertial Navigation System/Global Positioning System Fusion Algorithm Design in a Fast Prototyping Environment: Towards a Real-Time Implementation

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## Abstract

In previous communications, the authors have high-lighted the advantages of using a fast-prototyping approach in the development of low-cost inertial navigation integration algorithms. More specifically, they have addressed two fundamental aspects of inertial navigation integration algorithm design: the validation of a Simulink simulator and the performance evaluation of the integration algorithms provided within Simulink for inertial data integration.

This paper addresses the next step in the development sequence of Inertial Navigation System/Global Positioning System integration algorithm development: the inclusion of an extended Kalman filter in the Simulink fast-prototyping environment, the evaluation of the computation load of the different parts of the algorithm, and the experimental assessment of the entire fusion algorithm. As a general conclusion, the rapid-prototyping approach chosen in the implementation has permitted the design of the algorithms and data acquisition scheme in an efficient manner and in a short development time period.

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## NOMENCLATURE

${}^I \mathbf{a}_B$	accelerometer data
${}^N C_B$	direction cosine matrix
${}^E C_N$	position matrix (lat.-long.)
$h$	altitude
$\mathcal{H}(\cdot)$	function mapping the set of variables to the external measurements
$K_k$	matrix weight of correction of the a priori estimated external measurements (Kalman gain)
$\mathcal{U}_k$	inputs to the system
${}^E \mathbf{v}_N$	velocity (east-north up)
$\hat{\mathcal{X}}_{k k-1}$	estimate of the variables at time instant $k$ , a posteriori the external measurement (knowledge of the external signal at time $k$ )
$\hat{\mathcal{X}}_{k k}$	estimate of the variables at time instant $k$ , a priori the external measurement (knowledge of the external signal at time $k - 1$ only)
$\mathcal{Y}_k$	external measurements
$\gamma_k$	innovation, representing the error between the external measurements and the estimation of the external measurement based on the a priori estimation of the variables
${}^E \delta \mathbf{v}_N$	velocity error
${}^E \delta \mathbf{r}_N$	position error
$\Phi_k(\cdot)$	state transition matrix
$\psi_N$	attitude error
${}^I \boldsymbol{\omega}_B$	rate gyros data

## INTRODUCTION

The design of a low-cost inertial navigation system (INS) fused with global positioning system (GPS) has generated great interest for many years now. Many approaches have been investigated to mitigate the poor performance of low-cost sensors, but few people have addressed the issue of the design process itself.

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## Résumé

Dans une publication précédente, les auteurs ont démontré les avantages d'utiliser une approche de prototypage rapide dans le développement d'algorithmes pour les systèmes inertiels à bas coûts hybridés avec un récepteur GPS. De façon plus spécifiques, ils ont discuté de deux aspects fondamentaux de la conception des algorithmes d'intégration de systèmes inertiels: la validation d'un simulateur conçu dans l'environnement Simulink; et l'évaluation de la performance des méthodes d'intégration numérique disponibles dans Simulink pour l'intégration numérique des capteurs inertiels.

La présente publication détaille la prochaine étape dans le développement d'un algorithme complet d'un système inertiel hybridé avec un récepteur GPS: l'inclusion d'un filtre de Kalman généralisé dans l'environnement de prototypage rapide, l'évaluation de la capacité de traitement d'une telle architecture de fusion de données, ainsi que la mise en œuvre expérimentale de l'algorithme. Comme conclusion générale, l'approche par prototypage rapide utilisée a permis la conception d'un algorithme de fusion SNI/GPS et d'acquisition de données inertielles de façon efficace et en minimisant le temps de conception.

Simulation of aided-INS systems is mandatory prior to real implementation to validate the design. Furthermore, numerical analysis of an algorithm's behavior is necessary since the highly non-linear equations governing the system prohibit extensive analytical analysis. If we exclude proprietary simulators, the commercial simulation package tools available until now to achieve this goal are MATLAB script files ([www.gpssoftnav.com](http://www.gpssoftnav.com)). However, modular and easy graphical design allowed by Simulink incited us to create a simulator in this user-friendly environment. Also, it permits rapid real-time testing, which is of great interest for the physical implementation of a low-cost system. To our knowledge, only Eck et al. (2001) have presented a simulator that uses Simulink for INS/GPS algorithm design. However, no detail on the algorithm processing performance is given.

It has been already shown that Simulink is an interesting tool for the integration of the equations of motion (Giroux et al., 2003). However, the implementation of an extended Kalman filter (EKF) for INS/GPS fusion in a graphical-coding environment is not a trivial task. This follow-up paper highlights the design and implementation phases of the fusion algorithm, and its assessment with real data.

The first section reviews several solutions to the problem of INS/GPS fusion. Then, the architecture of the Simulink-based fusion algorithm is presented. The flow of information between functions of the EKF is also described. An important aspect of this paper relates to the computation effort required to process the EKF algorithm, and to some extent the entire INS/GPS

fusion algorithms. Following that, practical implementation is shown and experimental results are given that show the advantages of the fast-prototyping approach. The last part of the paper is dedicated to some discussions and conclusions.

## REVIEW OF INS/GPS FUSION SCHEMES

It is well known that the solution of the equations of motion (direct integration) is not accurate over time because the error in the solution grows due to the following (Garg et al., 1978):

- sensor errors,
- inaccurate initial value of the solution,
- inexact gravity acceleration model, and
- finite computation capabilities of numerical computers.

Modern-day computers tend to mitigate the last issue and permit the use of high-order integration methods, as was high-lighted in a previous paper of Giroux et al. (2003). Also, the error in the initial value of the solution can be minimized given an appropriate initialization time for the system. On the other hand, the gravity model can be fine tuned to represent, in a more accurate manner, the actual gravity field (Kriegsman and Mahar, 1986). This is of importance for highly accurate INS systems that use inertial-grade sensors and no external sensors (or very few external measurements). However, at the other end of the spectrum, low-cost INS system performance is mainly driven by the sensor errors that make the equation of motion solution drifting very rapidly. Hence, a fusion scheme with external sensors is mandatory to ensure proper performance.

There are different approaches to perform the fusion of external information with the solution of the equations of motion (Anderson, 1999). The most practical algorithm is the Kalman filter implemented in an extended form to accommodate the non-linear behavior of the equations of motion. The filter itself can be implemented using different strategies: direct, indirect feedforward, and indirect feedback implementations (Maybeck, 1994); and they will be described in the following sections. But first, the definition of some mathematical expressions used throughout the paper is required.

To simplify the mathematical description of the equations at stake, a navigation variables set  $\mathcal{N}$  is defined by Equation 1 and comprises the usual INS parameters. The equations of motion are then stated by Equation 2, where the variation of the navigation parameters is a function of the parameters themselves, and the inputs of accelerations and rotation rates. The expansion of these common equations can be found in the papers of Savage (1998a, 1998b), whereas the specific notation and details on the reference frames are explained in a previously published piece of work (Giroux et al., 2003, 2004). By using the direct representation of the variables, there are 22 components to integrate numerically to obtain the navigation



solution. However, there are ways to reduce the number of variables to 12.

$$\mathcal{N} = \{ {}^N C_B, [{}^E \mathbf{v}_N]_N, {}^E C_N, h \} \in R^{22} \quad (1)$$

$$\dot{\mathcal{N}} = \mathcal{F}(\mathcal{N}, [{}^I \mathbf{a}_B]_B, [{}^I \boldsymbol{\omega}_B]_B) \quad (2)$$

For the indirect implementation of the Kalman filter, an error model has to be derived. Again, a set of error variables is defined by Equation 3 and its dynamics given by Equation 4. The error model used is the standard  $\psi$ -error model, found in many books and papers, like the ones of Pitman (1962), Goshen-Mesken (1992), Chatfield (1997), and Savage (2000).

$$\delta \mathcal{N} = \{ [{}^E \delta \mathbf{v}_N]_N, [{}^E \delta \mathbf{r}_N]_N, \boldsymbol{\Psi}_N \} \in R^9 \quad (3)$$

$$\delta \dot{\mathcal{N}} = \mathcal{F}^{\text{err}}(\mathcal{N}, [{}^I \mathbf{a}_B]_B) \delta \mathcal{N} \quad (4)$$

Finally, the extended Kalman filter applied to an arbitrary set  $\mathcal{X}$  of variables to be estimated is presented as follows (Maybeck, 1994; Bryson et al., 1975):

$$\hat{\mathcal{X}}_{k|k} = \hat{\mathcal{X}}_{k|k-1} + K_k \gamma_k \quad (5)$$

$$\gamma_k = \mathcal{Y}_k - \mathcal{H}(\hat{\mathcal{X}}_{k|k-1}) \quad (6)$$

$$\hat{\mathcal{X}}_{k|k-1} = \Phi_k(\hat{\mathcal{X}}_{k-1|k-1}, \mathcal{U}_k) \quad (7)$$

## DIRECT INTEGRATION

In the direct integration approach, the set of variables linked to the equations of motion is considered as the estimated variable in the extended Kalman filter. Therefore, Equation 2 represents the process to be estimated by the Kalman filter and the arbitrary set of variables in Equations 5–7 is replaced by the set of navigation variables:

$$\mathcal{X} \rightarrow \mathcal{N}$$

Also, the external measurement relation is given by Equation 8, where the set of measurement variables is given directly by the set of external measurements.

$$\mathcal{Y}_k^{\text{dir}} = \mathcal{H}^{\text{dir}}(\mathcal{N}_{k|k}) = \mathcal{M}_k \quad (8)$$

In the case of GPS measurement, the set of external measurements is given as follows:

$$\mathcal{M}_k = \{ P_k^{\text{GPS}}, V_k^{\text{GPS}} \} \in R^6 \quad (9)$$

**Figure 1** depicts the signals flow. The extended Kalman filter operates in the “navigation filter” block resulting in the estimate of the set of navigation variables. The inputs are the

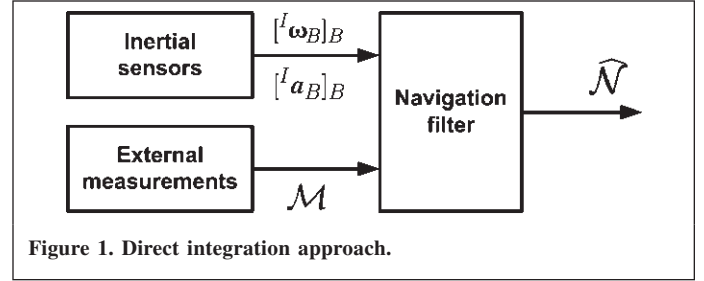


Figure 1. Direct integration approach.

accelerometers and the rate gyros, and the GPS is the external measurement signal.

This configuration is not used very often because of its computation burden. Also, the Kalman filter operates more efficiently with state variables around zero, and that implementation is called indirect integration.

## INDIRECT INTEGRATION

In the indirect integration approach, the set of variables linked to *the error* in the equations of motion is considered as the estimated variable in the extended Kalman filter. Hence, Equation 4 represents the process to be estimated by the Kalman filter and the arbitrary set of variables in Equations 5–7 is replaced by the set of error variables:

$$\mathcal{X} \rightarrow \delta \mathcal{N}$$

Also, the external measurement relation is given by Equation 10, where the set of measurement variables is the difference between the set of navigation variables and the set of external measurements.

$$\mathcal{Y}_k^{\text{ind}} = \mathcal{H}^{\text{ind}}(\delta \mathcal{N}_{k|k}) = \mathcal{H}^{\text{ext}}(\mathcal{N}_k) - \mathcal{M}_k \quad (10)$$

As for the direct integration, the set of external measurement can be given as follows in the case of GPS measurement:

$$\mathcal{M}_k = \{ P_k^{\text{GPS}}, V_k^{\text{GPS}} \} \in R^6 \quad (11)$$

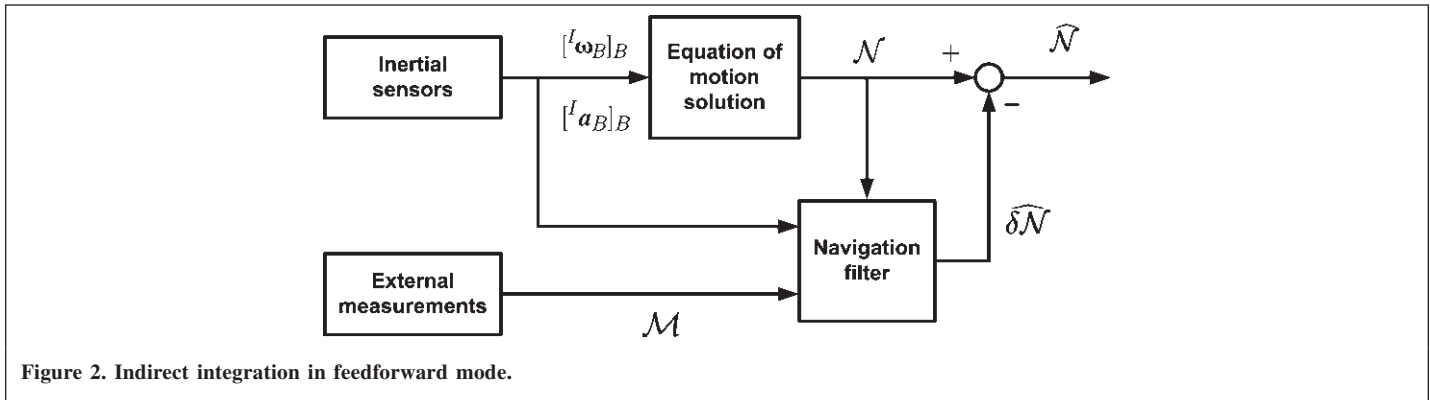
However, the set of navigation variables is to be mapped to correspond to the same physical meaning as the external measurements, and can be represented by

$$\mathcal{H}^{\text{ext}}(\mathcal{N}_k) = \{ P_k^{\text{INS}}, V_k^{\text{INS}} \} \in R^6 \quad (12)$$

### Feedforward Mode

In the feedforward mode of the indirect integration approach, the estimated navigation error from the Kalman filter is subtracted from the navigation solution, resulting in a corrected navigation solution:

$$\hat{\mathcal{N}} = \mathcal{N} - \hat{\delta \mathcal{N}} \quad (13)$$



**Figure 2** shows a block diagram of this configuration. The “Equations of motion solution” block numerically integrates Equation 2 to give an open-loop solution. The extended Kalman filter operates in the “navigation filter” block resulting in the estimate of the set of error variables. The inputs are the accelerometers; the GPS data and the open-loop navigation solution are considered as external measurements.

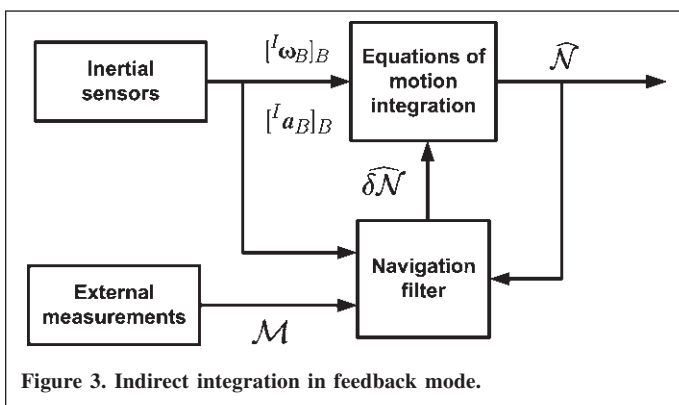
This configuration operates well if the error variables are kept small. But given the low-cost nature of the sensors, the estimated (and true) error in the navigation solution gets out of bounds rapidly. The feedback mode of the indirect integration answers this problem.

#### Feedback Mode

In the feedback mode of the indirect integration, the corrected set of navigation variables replaces the previous value of the set of navigation variables. The set of error variables is then reset to zero for the next round of estimation.

$$\hat{\mathcal{N}} - \hat{\delta\mathcal{N}} \rightarrow \hat{\mathcal{N}} \quad (14)$$

**Figure 3** illustrates the approach. As for the feedforward approach, the “Equations of motion integration” block numerically integrates Equation 2 but is corrected by the estimated navigation error at each time-step. The extended Kalman filter still operates in the “navigation filter” block resulting in the estimate of the set of error variables. The inputs



**Figure 3.** Indirect integration in feedback mode.

are the accelerometers; the GPS data and the *corrected* navigation solution are considered as external measurements.

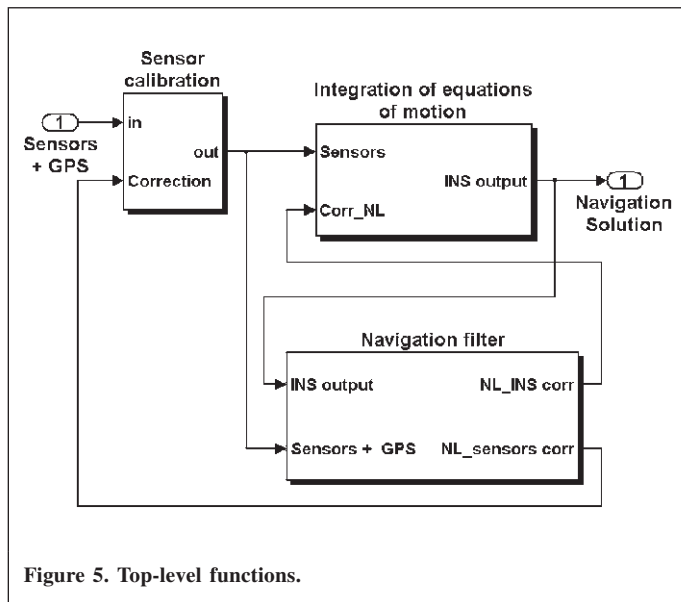
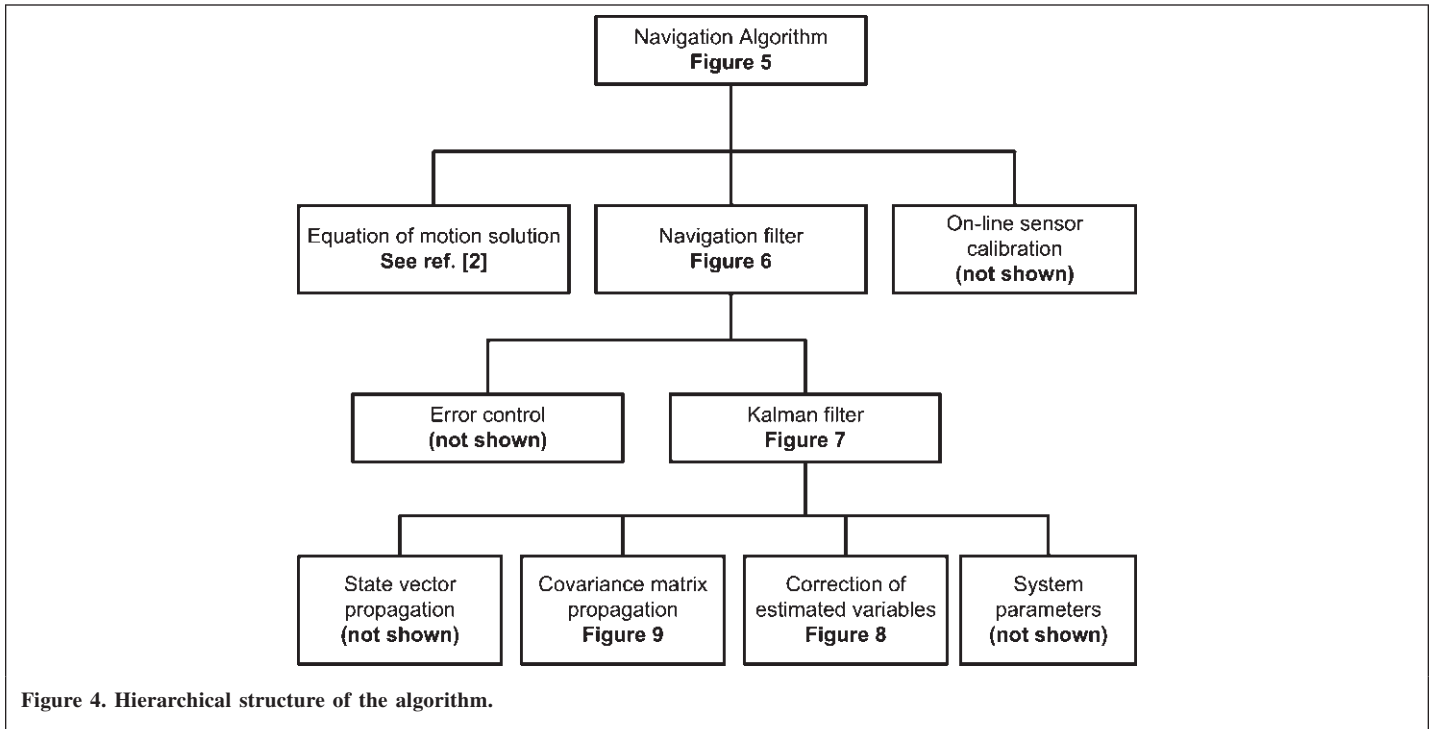
This configuration is the most robust one and is necessary when operating with low-cost sensors. This approach has been implemented in a Simulink environment and is the subject of the next section.

## DESCRIPTION OF THE SIMULINK FUSION ALGORITHM ARCHITECTURE

The Simulink environment is a graphical-interface utility that provides powerful tools to design and prototype real-time algorithms. The hierarchical structure of the algorithm is presented in **Figure 4**. The top-level functions, depicted at **Figure 5**, are the equations of motion solution, the navigation filter, and the online calibration of the sensors. The first of these has been presented in a previous paper (Giroux et al., 2003) and the last will be part of future publications. Herein, the focus is on the navigation filter implementation and experimental results.

The navigation filter is composed of two main parts: the extended Kalman filter and the error control. **Figure 6** shows the signal flow of this blockset. The “error control” block manages the relation between the “extended Kalman filter” and the “integration of equations of motion” block (and the “sensor calibration” block when this functionality is used). If the indirect integration in the feedforward mode is used, the “error control” block has no effect and no correction is sent to the “integration of equations of motion” block. However, feedback mode implies a correction of the solution of the equations of motion and a reset of the estimated error variables. That is the main function of the “error control” block. It is driven by a state-machine that sends events that trigger the correction and the reset of the values.

The extended Kalman filter block of **Figure 6** is also driven by a state-machine. The propagation of the estimates (state variables and covariance matrix) is done at each time step, whereas the event “correction” is driven by the reception of an external measurement. **Figures 7–9** detail the extended Kalman filter operation; an explanation of the two modes (with and without external measurements) follows.



When there is no external measurement, the extended Kalman filter operates in propagation mode. The “event correction” signal provided to the block “Correction of estimates” of **Figure 7** is negative. **Figure 8** shows an inside look of this block, and a negative “event correction” drives a nul output for the correction of the state variables and the covariance matrix. This correction (nul for the propagation phase) is then sent to the “State vector propagation” and “Covariance matrix propagation” blocks of **Figure 7**. An inside look at the block “Covariance matrix propagation” is shown in **Figure 9**. Since the correction is nul, only the propagation of the covariance matrix is performed.

On the other hand, if there is an external signal available, the “event correction” signal is positive and the extended Kalman filter superimposes the correction phase on the prediction phase. In fact, this event triggers the computation of a correction in the block “Correction of estimates” of **Figure 7**, and detailed at **Figure 8**. In **Figure 8**, the difference between the external signal (here a GPS signal) and the INS solution is first computed, and the result is used in the “Computation of corrections to estimates” block. These corrections are sent to the “State vector propagation” and “Covariance matrix propagation” blocks of **Figure 7**. Again, a look at the functionalities of the block “Covariance matrix propagation” illustrated in **Figure 9** shows that the correction is applied to the propagation of the estimated covariance matrix. A similar process is performed for the correction of the estimated state variables. Also, it should be noted that a “system parameters” function updates the time-varying parameters of the system model as depicted in **Figure 7**.

## COMPUTATION ASSESSMENT

To physically implement the algorithm on an embedded platform, it is important to assess the level of computation effort required to run the different functions of the algorithm. The embedded computer is a PC104 type with a Pentium Mobile processor of 266MHz and 128Mb of RAM. The Real-Time Workshop (RTW) toolbox of Simulink is used to generate C-code from the Simulink blockset-code, and then an executable format of the code is transferred to the embedded computer with the xPCTarget application. The computation time information (amount of time required to process all

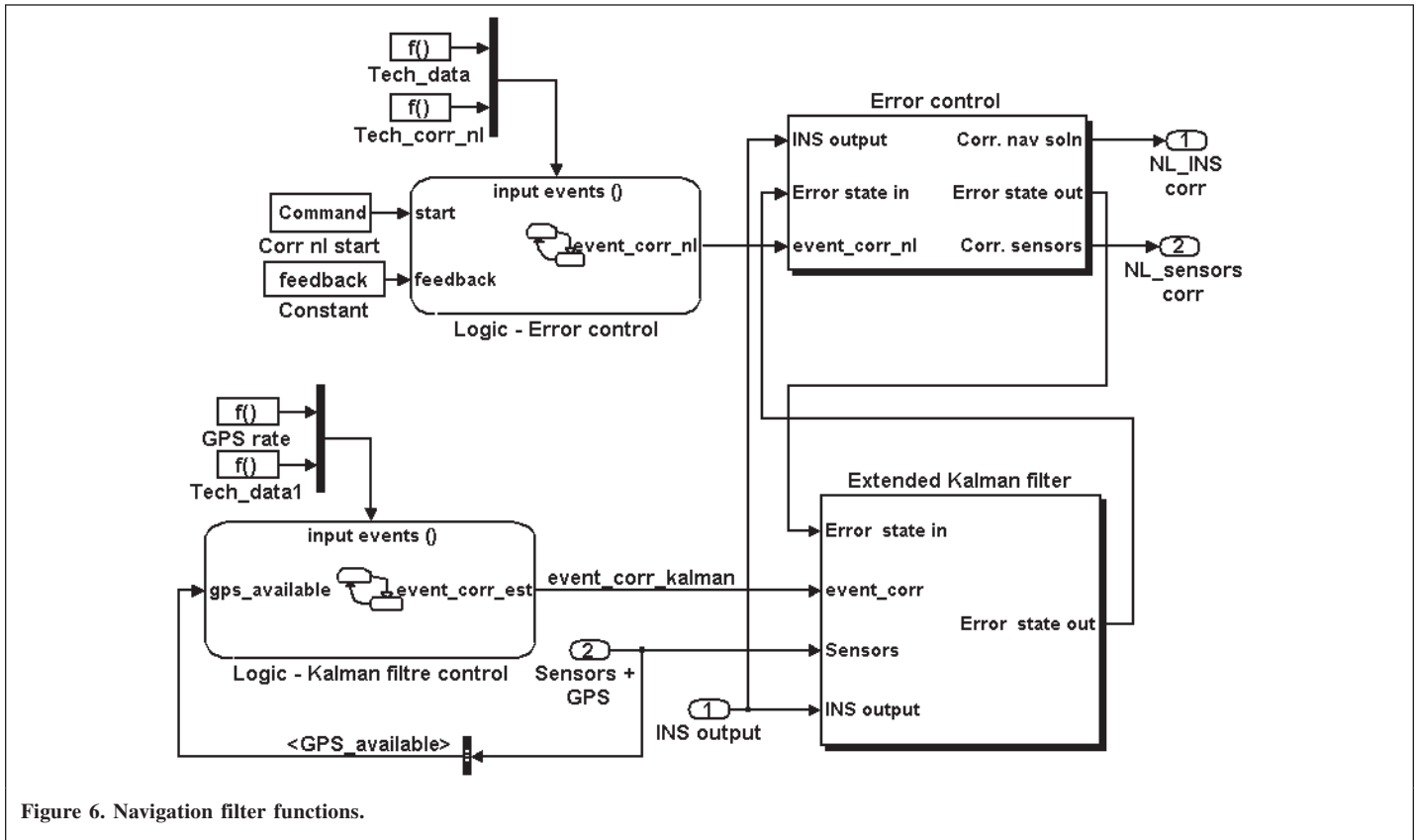


Figure 6. Navigation filter functions.

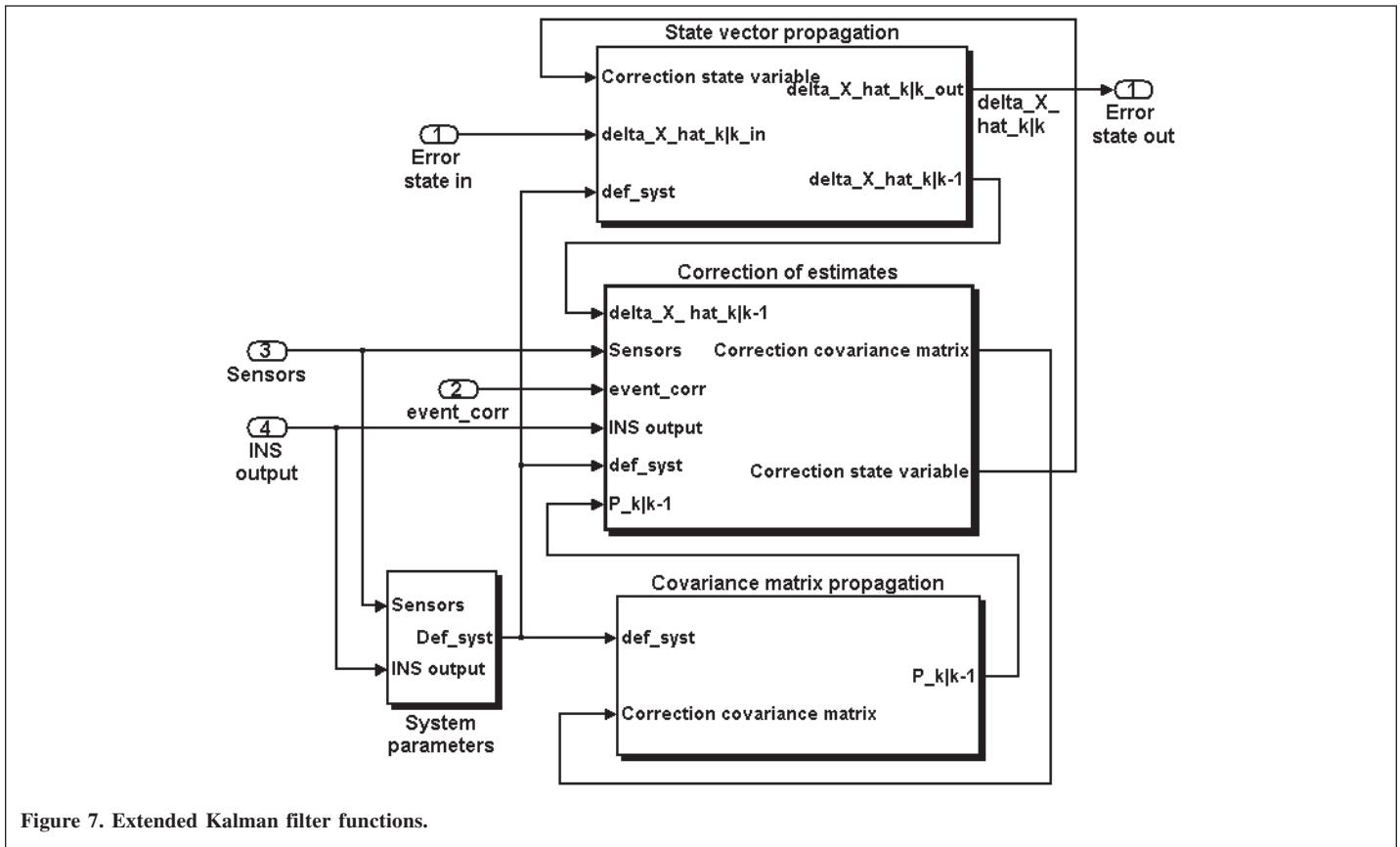


Figure 7. Extended Kalman filter functions.



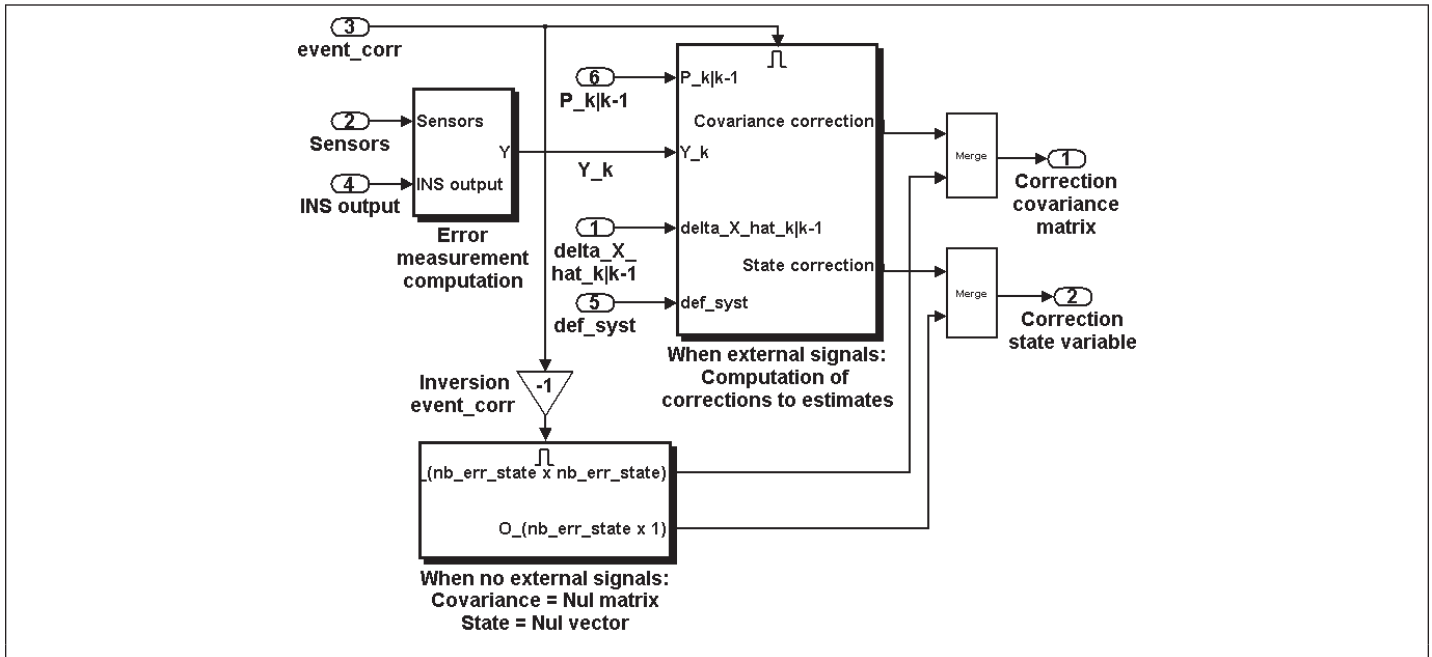


Figure 8. Correction of estimates functions.

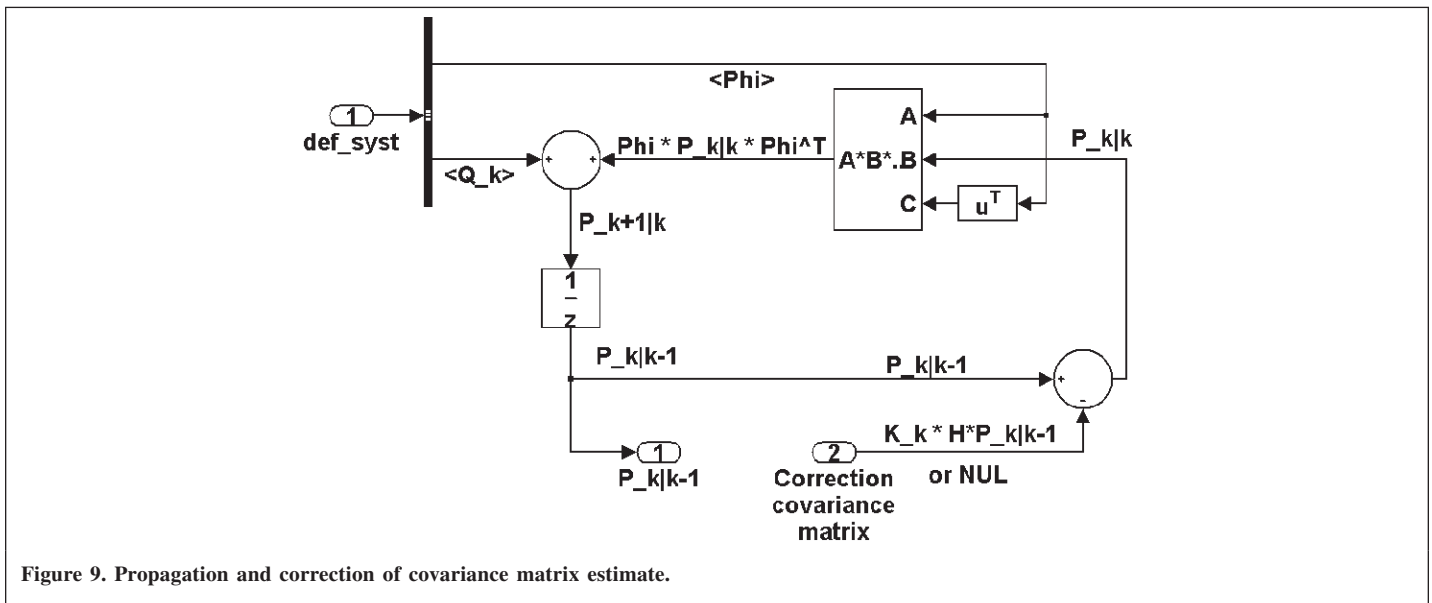


Figure 9. Propagation and correction of covariance matrix estimate.

computations during a cycle) is obtained through the use of xPCTarget real-time run data log.

Following the companion paper previously published, **Figure 10** shows the real-time computation effort of different integration methods.

Although not at issue in this paper, it is important to show that the preliminary assessment for the choice of an integration method made with simulation computation time still holds with real-time computation effort. Indeed, the fourth-order (ODE4) Runge–Kutta (RK4) integration algorithm is of comparable burden with respect to the Savage algorithm. Then, the RK4 integration algorithm is still used in all the simulation and real-time implementations. For more information on the pros

and cons, the reader is invited to consult the previously published paper (Giroux et al., 2003).

For the Kalman-filter-algorithm computation time (**Figure 11**), three phases have been studied: the linearization of non-linear function, the prediction phase, and the combined prediction and correction phases. No specialized form of Kalman-filter algorithm was coded, meaning full matrix multiplications were performed. The linearization and prediction phase were performed at each cycle. However, the prediction and correction modes together are only activated when an external measurement is available. The number of state variables has a major influence on the computation time, as we know that the number of multiplications in the prediction

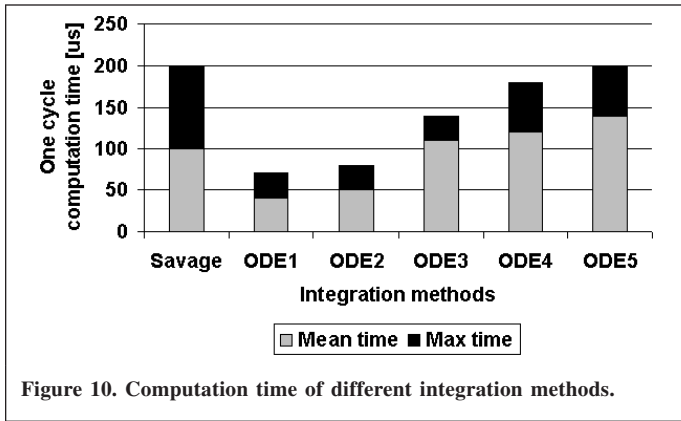


Figure 10. Computation time of different integration methods.

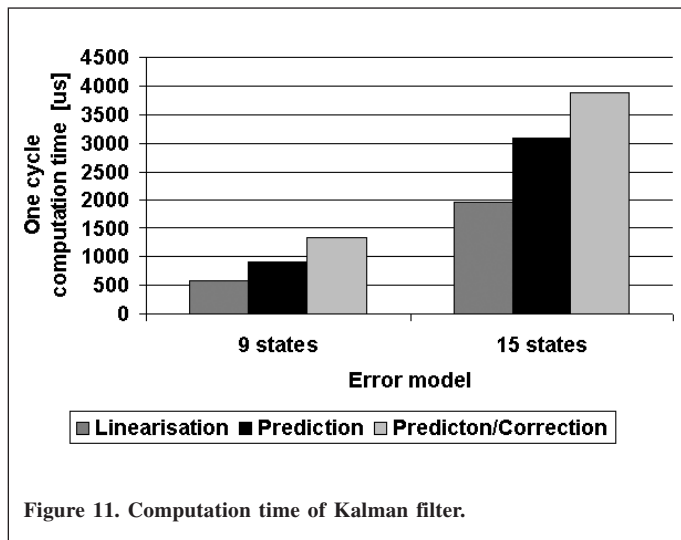


Figure 11. Computation time of Kalman filter.

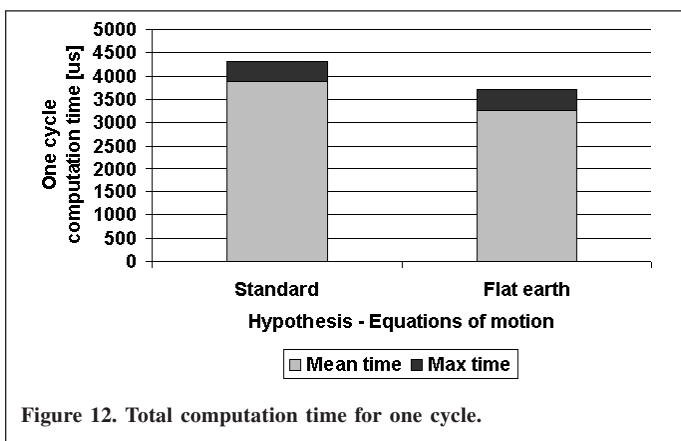


Figure 12. Total computation time for one cycle.

phase of the Kalman filter is proportional to the cube of the number of state variables ( $Mult \propto n^3$ ). The trend can be seen in **Figure 11**. Part of the navigation filter, the error control was also investigated but was found to be negligible compared with the Kalman filter computation burden (mean computation time of 80  $\mu$ s per cycle).

Although the graphs (**Figures 10 and 11**) provide insight information about the complexity of the different functions, it is the total computation time that is relevant in determining the

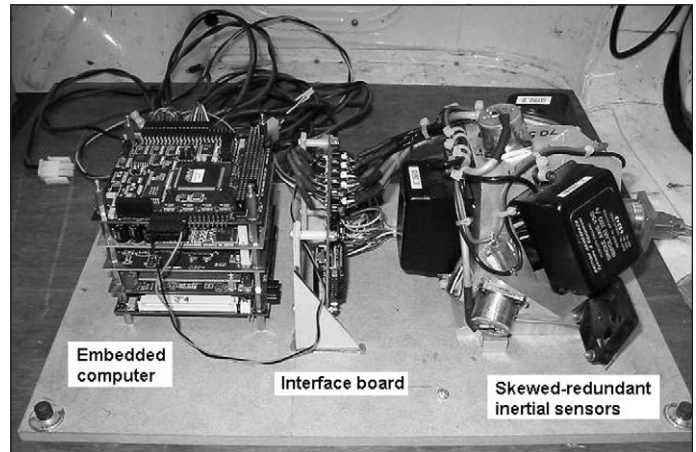


Figure 13. Experimental setup.

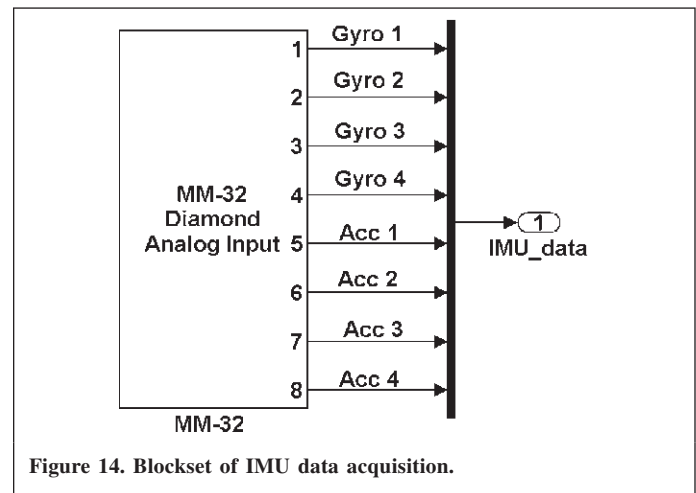


Figure 14. Blockset of IMU data acquisition.

sample rate of the inertial sensors (**Figure 12**). Two common hypotheses have been compared: the full set of equations of motion and the flat-earth assumptions, reducing the complexity of the equations for integration and error control. As can be seen, there are no significant differences between the two approaches, this is because the Kalman filter implementation is the same for both schemes. Then, with a maximum total computation time of 4300  $\mu$ s, a sampling rate of 200 Hz is achievable for acquiring the sensor data and processing the algorithm.

## EXPERIMENTAL RESULTS

The experiments were conducted using a high-speed vehicle. The IMU, PC104, and the GPS receiver were fixed in the back trunk of the vehicle as illustrated in **Figure 13**. The Tetrad IMU unit was made up of four accelerometers and four gyros, each set of measuring devices arranged in a tetrahedral configuration. Acquisition and processing of data received from the IMU was carried out by the PC104 computer stack as seen in **Figure 13**. An analogue-to-digital converter (ADC) card was used to sample the IMU and temperature sensor



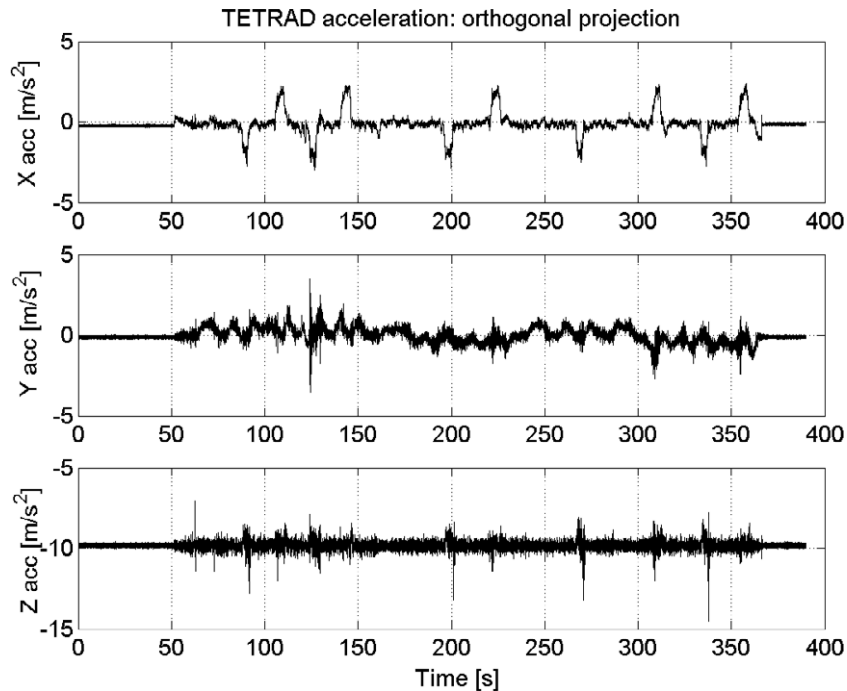


Figure 15. Orthogonal projection of accelerometer data.

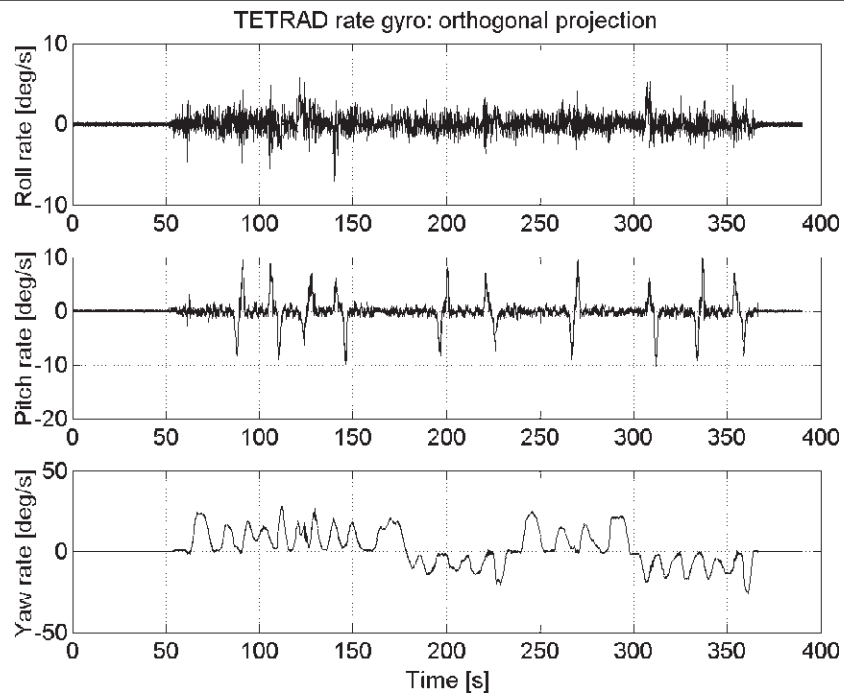


Figure 16. Orthogonal projection of rate gyro data.

measurements at 200 Hz. IMU data can be graphically displayed in real-time using an external monitor connected via the video card or can be transferred to a host computer for real-time or post processing via the Ethernet network card. Communication between the PC104 and the GPS receiver was made through a serial connection. A more detailed description

of the experimental set-up can be found in a previous publication (Giroux et al., 2004).

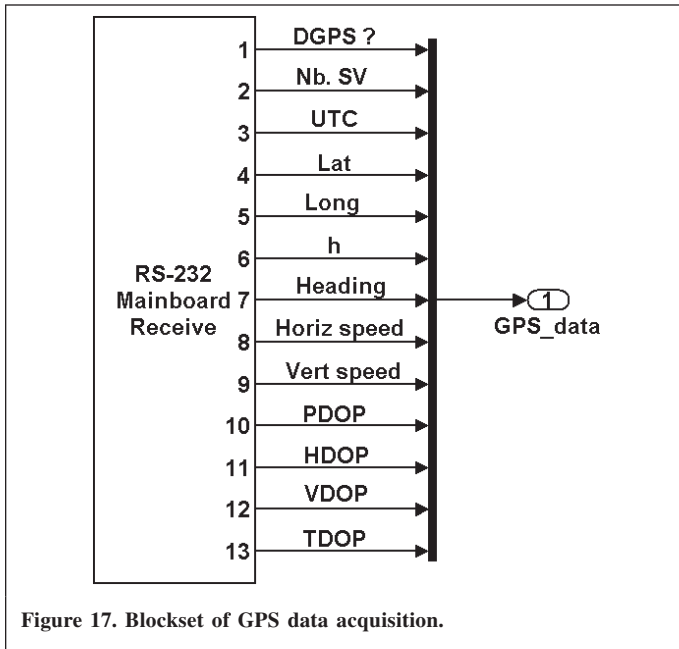


Figure 17. Blockset of GPS data acquisition.

## DATA ACQUISITION

The xPCTarget environment allows the direct acquisition of data. For the IMU, a driver for the acquisition card already exists in the xPCTarget library so simple configuration of the blockset permits the acquisition of raw data from the IMU (Figure 14).

Figures 15 and 16 show the orthogonal projection on the body axes of the redundant inertial sensor measurements for a

trajectory of 6.5 min. The angular rate measurements were compensated for based on the bias, which was read directly from the sensors at rest. The acceleration measurements were not compensated. It can be seen that the noise (due to vibration) in the sensors increases significantly when the vehicle starts moving (at 50 s).

For the GPS signals, the use of a RS232 link is necessary and the configuration of the serial message has to be in accordance with the receiver specifications (Magellan, 2000). The decoded message (NMEA — National Marine Electronics Association) from the GPS receiver that was used in the Simulink environment was composed of the following data, as Figure 17 shows:

- number of satellites in the field of view;
- universal time;
- latitude, longitude, altitude;
- azimuth;
- longitudinal velocity;
- vertical velocity; and
- dilution of precision (3D-position, horizontal, vertical, and time).

## Post-processing

Figure 18 illustrates the 6.5 min navigation solution of the INS/GPS fused system compared with the GPS solution (represented by circles). The innovation sequence (Figure 19)

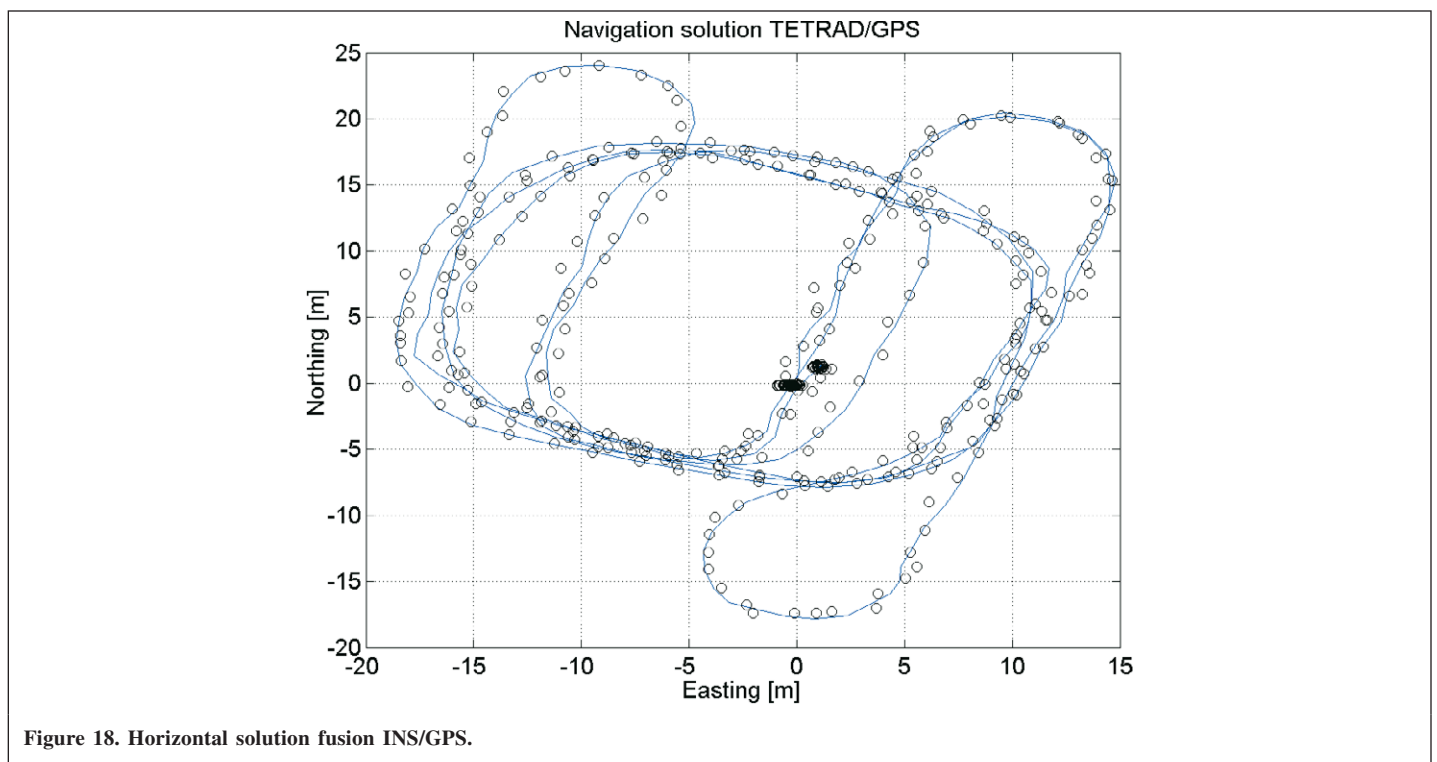


Figure 18. Horizontal solution fusion INS/GPS.

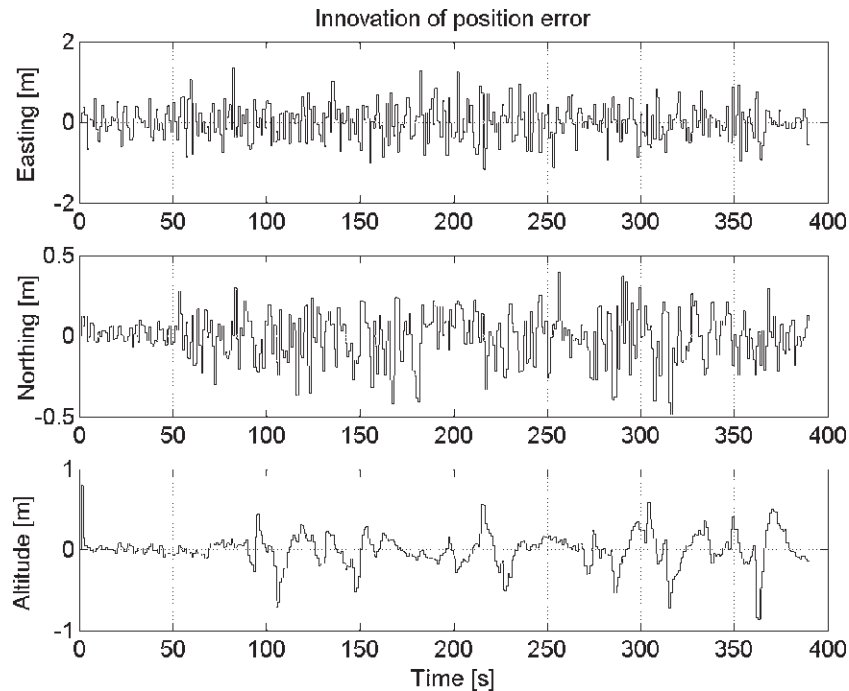


Figure 19. Innovation of position error.

of the position error in the navigation filter is mostly white noise, implying a well-tuned filter. The results show that the INS/GPS integration algorithm with redundant low-cost measurement works appropriately when GPS fixes are continuous.

## DISCUSSION

Fast-prototyping for the design of INS/GPS systems is not very common and the limited number of publications on this subject reflects that fact. The main challenge of this design choice is the level of confidence on the automatically generated code resulting from the interpretation of the high-level graphical code represented by Simulink. Although applications where human-at-risk would not be suitable for this kind of design, there are no reasons why the first stage of a project should not take advantage of the fast-prototyping approach.

The development environment used in this project was Simulink of MathWorks. Simulink's modularity and easy graphical design make it convenient for improvements and facilitate the transfer of knowledge to future collaborators (Otter and Cellier, 2000). In addition, the Real-Time Workshop (RTW) suite and the xPC Target environment enhanced the simulation stage of Simulink by allowing rapid real-time testing. The xPC Target real-time application was used for the sake of simplicity. It generates its own real-time kernel and all the drivers associated with compatible hardware are already built-in. This design scenario (simulation of an algorithm and real-time testing via rapid-prototyping) has dramatically reduced the time between the validation of the algorithm and its real-time implementation.

However, the selected real-time scheme is not the only one available that uses the benefits of Simulink graphical-coding. It is possible to use different real-time environment and target implementation using Mathwork's third-party products. As examples, dSPACE (<http://www.dspace.de>) provides a real-time interface for multiprocessor systems; and OPAL-RT (<http://www.opalrt.com>) offers real-time development environments for Simulink with multiple real-time operating system targets (Windows NT/2000/XP, QNX, RedHawk Linux) and allowing true multi-threaded, multi-rate execution of subsystems. The basic is that RTW generates a compiled C-code from the blocksets of Simulink. Then, it only depends on the user to choose the target real-time operating system and its associated hardware drivers. The aforementioned third-party products simplify this step by providing the user with graphically interfaced target real-time solutions.

The implementation of the extended Kalman filter using Simulink was not a trivial task. Indeed, the strategy used to re-initialize the state variable is one of many that could have been used, but is considered to be efficient. Also, the filter has been implemented in its full form (i.e., the full matrices are multiplied) and the computation effort grows rapidly with increase in the number of state variables. Different implementations could be used to reduce the computation burden, but at a first stage the experience of implementing the extended Kalman filter in a fast-prototyping scheme is successful.

Also, the acquisition of the GPS signal over a RS232 link in Simulink required some thoughtful work. It has been decided to use standard serial ASCII message to decipher the GPS signal. The difficulty was residing mainly in the compliance with the



GPS receiver message structure, where some particular character formats were not entirely compatible with the format available in MATLAB. This could have been avoided using a binary transmission format for the RS232 link.

Nevertheless, it can be stated that the rapid prototyping approach chosen in the implementation has permitted the design of the algorithms and data acquisition scheme in an efficient manner and in a short development time period.

## CONCLUSION

This paper addressed the fast-prototyping implementation of an extended Kalman filter for INS/GPS fusion and follows a previously published paper on the simulation of INS and the integration of the equation of motions with high-order methods (Giroux et al., 2003). The fast-prototyping approach is not popular among researchers in this field because they usually feel they do not have full control of the process. However, during an initial phase of a project, this design philosophy saves time and efforts.

Given its cycle processing time, the EKF and complete INS/GPS algorithm implemented in this project are found to be practically feasible for real-time application of low-cost navigation systems. Some algorithmic problems have been encountered during the integration of such programming tools with the function requirements but they are not comparable to the effort needed to develop all low-level components of a data acquisition scheme.

Also, the real-time assessment of the entire algorithm has not been addressed with respect to CPU peak and average load requirements. As high-lighted in the discussion, different real-time environments are available with Simulink (as third-party products) that permit true multi-threaded and multi-rate execution. As part of on-going research, such CPU load analysis and the use of a multi-thread real-time application could lead to the full assessment of Simulink as competitive real-time development tool.

Part of the research team's effort is to upgrade the simulator and add a graphical trajectory generator to facilitate the creation of desired trajectories. Also, the simulator should be accessible as an internet application where remote users could launch simulations, process their scenarios on a real-time platform, and download the results.

Finally, this simulator and the associated hardware constitute a powerful tool to do rapid designs and prototyping of low-cost GPS-aided INS. Given the results shown and future work in progress, it is believed that Simulink-based simulators will form the next generation of INS algorithm validation schemes.

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